

## Purchase Order Receipt Listing

Page 1 of 1

Tuesday, July 31, 2012 2:18:22 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO17488 Receipt Dates from 7/31/2012 to 7/31/2012 All Line Item Types

All Item ID/GL/WOs    All Rec. Employees    All Currencies

### Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID	Vendor Name	VC-MET001	Metaux Castle								
PO17488	1		D6103-003P	Each	8/3/2012	7/31/2012	10.0000	\$66.34	0.0000	0	\$663.36
CAD	No		round alum billet	Each	10.0000	DESJ02		\$663.36	0.0000	0	
			12257687256	87265							
	2		M174B1.500X02.250	f	8/3/2012	7/31/2012	11.5833	\$94.47	0.0000	0	\$1,094.27
	No		17-4 SS Bar 1.50	f	11.5833	DESJ02		\$1,094.27	0.0000	0	
			X2.250								
			12257687256	87265							
											Total Received Quantity: 21.5833
											Total Qty to Inspect (PO U/M): 0.0000
											Total Reject Quantity: 0.0000
											Total Receipt Value: \$1,757.63
											Total Balance Due Quantity: 0.0000

# Receiving Report

Date:

12/17/31

Batch No:

M112576

Supplier:

McPaus castle

Dart P/O:

17458

Packing Slip: Yes

No

Invoice: Yes

Not

Receipt: Cash

Cr

Release Note Attached: Yes

No

N/A

Waybill Attached: Yes

No

N/A

Shipment Complete: Yes

No

N/A

QC6 Inspection

OK 12/08/01

N/A

Work Order

1387206

N/A

## Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin:

Date

Received/Costing

Initial

12/17/31

Location



**Castle Metals®**

A. M. Castle & Co.

**PACKING SLIP/  
CERTIFICATE OF CONFORMANCE**

Page 1 of 1

Shipment No:1408204

Ship From:	Sold To:	Ship To:	Deliver To:	
A. M. Castle & Co. (Canada) Inc. MONTREAL 835-SELKIRK AVENUE POINTE CLAIRE, QUEBEC H9R 3S2	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
Date Shipped	F.O.B.	Freight Terms	Carrier	BOL No
30-JUL-2012	ORIGIN	Prepaid	MANITOULIN	1408204-2

Shipment Details	Final Destination Branch - MON
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Order No	Line No	Item No	Description					
2322476	1	8808.MO	3.5000..RD.7075.T7351.ALUMINUM.CF.144.0000 CUT TO 12.5 IN ( + .0620/- .0000 IN) - BAND SAW CUTTING SPECIFICATIONS: QQ-A-225/9					
Purchase Order No	Part Number		Ordered Qty			Invoice Qty		
17488	YOUR ITEM NUMBER: D6103-003		10.00 PCS			10.00 PCS		
Details								
Delivery No.	Mill	Heat Number	Mech Id	PCS	Width (IN)	Length (IN)	Shipped Qty(LBS)	
117818961	ALCOA INC	MA011003333		10			121.2537	

These commodities/technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/are exported thereunder. Diversion contrary to US Law is Prohibited.

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.

Reviewed by Authorized Castle Metals Representative: \_\_\_\_\_ Date: \_\_\_\_\_ Name: \_\_\_\_\_

# Certified Inspection Report

05/25/11  
09:30:29

Alcoa Inc.  
Massena Operations  
Park Avenue East, Massena, NY 13662



Customer <b>Castle A M &amp; Co</b>	Customer P.O. No. <b>109532</b>	Customer Part No. <b>(8808)</b>	Alcoa Order No. <b>MMC-97150-002</b>	Govt. Contract No.
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Actual Started Chemistry

LOT/WORK ORDER	%SI	%FE	%CU	%MN	%MG	%CR	%ZN	%TI	%OE	%OT	%AL			
WA011003332	MAX	<b>0.08</b>	<b>0.15</b>	<b>1.6</b>	<b>0.02</b>	<b>2.5</b>	<b>0.20</b>	<b>5.7</b>	<b>0.02</b>	<b>LT 0.05</b>	<b>LT 0.15</b>	<b>Rem</b>		
	MIN	<b>0.06</b>	<b>0.12</b>	<b>1.4</b>	<b>0.01</b>	<b>2.3</b>	<b>0.20</b>	<b>5.5</b>	<b>0.02</b>					
WA011003333	MAX	<b>0.08</b>	<b>0.12</b>	<b>1.6</b>	<b>0.02</b>	<b>2.5</b>	<b>0.20</b>	<b>5.7</b>	<b>0.02</b>	<b>LT 0.05</b>	<b>LT 0.15</b>	<b>Rem</b>		
	MIN	<b>0.07</b>	<b>0.12</b>	<b>1.4</b>	<b>0.02</b>	<b>2.3</b>	<b>0.20</b>	<b>5.5</b>	<b>0.02</b>					
WA011004085	MAX	<b>0.08</b>	<b>0.15</b>	<b>1.6</b>	<b>0.02</b>	<b>2.5</b>	<b>0.20</b>	<b>5.7</b>	<b>0.02</b>	<b>LT 0.05</b>	<b>LT 0.15</b>	<b>Rem</b>		
	MIN	<b>0.06</b>	<b>0.12</b>	<b>1.4</b>	<b>0.01</b>	<b>2.3</b>	<b>0.20</b>	<b>5.5</b>	<b>0.02</b>					

NOTES:

Mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product.

This alloy meets the requirements of EU 2002/95/EC (RoHS) and EU 2000/53/EC for lead, mercury, cadmium and hexavalent chromium.

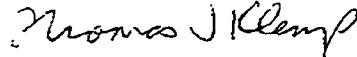
Castle Metals FP  
 HEAT NUMBER WA011003333  
 MECHANICAL ID 8808  
 ITEM CODE 8808  
 LOT NUMBER 109532  
 PO NUMBER 109532  
 RECEIPT DATE 5-31-2011  
 SUPPLIER ALCOA  
 SPECIFICATION NO  
 LCS NO  
 COMMENT   
 APPROVED BS

# Certified Inspection Report

05/25/11  
09:30:29

Alcoa Inc.  
Massena Operations  
Park Avenue East, Massena, NY 13662



Customer <b>Castle A M &amp; Co</b>	Customer P.O. No. <b>109532</b>	Customer Part No. <b>(8808)</b>	Alcoa Order No. <b>MMC-97150-002</b>	Govt. Contract No.
Ship To <b>A. M. Castle &amp; Company</b> <b>3400 North Wolf Road</b> <b>Bay #7</b> <b>Franklin Park, IL 60131</b>	<p>We hereby certify that the material covered in this report has been inspected in accordance with, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition limits and have the mechanical properties shown on the face of this sheet. Manufactured under an ISO/TS-9000 registered quality management system.</p> <p>Melted and manufactured in the USA.</p> <p>Thomas J. Klemp, Quality Assurance Manager</p> 			
Date Shipped <b>05/25/11</b>	Weight Shipped <b>10,104 lbs</b>	Product <b>CFRB-CF ROD Specific Length</b>	BOL <b>000159457</b>	
Alloy - Temper <b>7075-T7351</b>	Size <b>3.50000 IN</b>	Shape <b>DIA</b>	Config <b>12 FT</b>	QRR

specifications:

\97075-11 Rev 10 w/ exc & comments per T  
Klemp email dtd 1/5/10  
Material conforms to T73 requirements  
Minimum mechanical properties to apply:  
18 KSI Tensile Strength  
16 KSI Yield Strength  
0% Elongation  
AMS 4124D (Except Size)  
JQA-225/9E (Except Size)  
ASTM B211-03 (Except Size)  
AMS-QQA-225/9 (Except Size)

Product produced and marked to the requirements of AMS-QQ-A-225/9 also meets the requirements of QQ-A-225/9.  
Product produced and marked to the requirements of QQ-A-225/9 also meets the requirements of AMS-QQ-A-225/9.

TEST REQUIREMENTS	Test	Test	Test	Test	Test	Test	Test	Test	Test	Test
	U.T.S.	T.Y.S.	%Elong	Cond						
	Max: <b>67.9</b>									
	Min: <b>68.0</b>	<b>56.0</b>	<b>10.0</b>	<b>38.0</b>						

Test Results Lot / Work Order	No. of Tests	Test	Test	Test	Test	Test	Test	Test	Test	Test
		U.T.S.	T.Y.S.	%Elong	Cond					
1A011003332	1	Max: <b>72.3</b>	<b>61.2</b>	<b>15.0</b>	<b>41.1</b>					
		Min: <b>72.3</b>	<b>61.2</b>	<b>15.0</b>	<b>41.1</b>					
1A011003333	1	Max: <b>71.0</b>	<b>59.4</b>	<b>15.0</b>	<b>41.4</b>					
		Min: <b>71.0</b>	<b>59.4</b>	<b>15.0</b>	<b>41.4</b>					
1A011004085	1	Max: <b>72.3</b>	<b>61.0</b>	<b>15.0</b>	<b>40.9</b>					
		Min: <b>72.3</b>	<b>61.0</b>	<b>15.0</b>	<b>40.9</b>					

TEST ABBREVIATIONS

U.T.S. Ultimate Tensile Strength KSI  
Cond Conductivity % IACS  
T.Y.S. Tensile Yield Strength KSI  
%Elong Elongation % in 2"

Aluminum Association Chemical Composition Limits (in Weight %)

ALLOY	MAX	%Si	%Fe	%Cu	%Mn	%Mg	%Cr	%Zn	%Ti	%Others	%Others	%Al		
	MIN	<b>0.40</b>	<b>0.50</b>	<b>2.0</b>	<b>0.30</b>	<b>2.9</b>	<b>0.28</b>	<b>6.1</b>	<b>0.20</b>	<b>0.05</b>	<b>0.15</b>	<b>Rem</b>		
7075				<b>1.2</b>		<b>2.1</b>	<b>0.18</b>	<b>5.1</b>		<b>Each</b>	<b>Total</b>			

**Castle Metals®**

A. M. Castle &amp; Co.

**BORDEREAU DE MARCHANDISES**

Page 1 of 1

No de Formulaire d'Emballage / Shipment No:1408204

Expédié de / Ship From:	Vendu à / Sold To:	Expédié à / Ship To:	Livré à / Deliver To:	
A. M. Castle & Co. (Canada) Inc. MONTREAL 835-SELKIRK AVENUE POINTE CLAIRE, QUEBEC H9R 3S2	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
Date d'expédition / Date Shipped	F.O.B.	Modalités de transport / Freight Terms	Transporteur / Carrier	No du Bon de connaissance / BOL No
30-JUL-2012	ORIGIN	Prepaid	MANITOULIN	1408204-2

Détails d'expédition / Shipment Details		Destination finale / Final Destination Branch - MON	
Nº de commande / Order No	Nº de ligne Line No	Nº d'article / Item No	Description

2322491	1	9199.B0	1.5000.2.2500.FLAT.17CR-4NI.STAINLESS.HR.ANN.PICKLE.132.00 00-156.0000 SPECIFICATIONS: AMS 5643
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Nº de bon de commande / Purchase Order No	Nbre de pièces / Part Number	Qté commandée / Ordered Qty	Qté Facturée / Invoice Qty
17488		137.70 LBS	11.5833 FT

Nº de livraison / Delivery No :	Usine / Mill	No de coulée / Heat Number	Code méc / Mech Id	Pièce s / PCS	Largeur (Pouce)/ Width (IN)	Longueur (Pouce)/ Length (IN)	Qté expédiée/ Shipped Qty(LBS)
117825350	FRY STEEL COMPANY	G18827		1.0		139.0000	135.0000

Ces marchandises/technologies sont sujettes aux règlements de l'Export Administration et du département d'état des États-Unis. Si elles ont été/sont exportées, elles doivent se conformer à ces règlements. Toute modification du contrat de transport contraire aux lois des États-Unis est interdite.

These commodities/technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/are exported thereunder. Diversion contrary to US Law is Prohibited.

Nous certifions par la présente que le matériel couvert par cette certification est conforme aux spécifications susmentionnées et aux exigences applicables pour le matériel, y compris toute spécification faisant partie de la description. Les rapports d'essai sont archivés pour fins de consultation. Toute requête concernant du matériel défectueux sera rejetée à moins qu'elle ne soit faite par écrit à A. M. Castle & Co. dans les 60 jours suivant la livraison. Le matériel coupé sur mesure ou coupé par le client ne peut être retourné pour crédit.

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description.

Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.

Ce matériel a été reçu et inspecté par  
Reviewed by Authorized Castle Metals Representative:

Date: \_\_\_\_\_

Name: \_\_\_\_\_

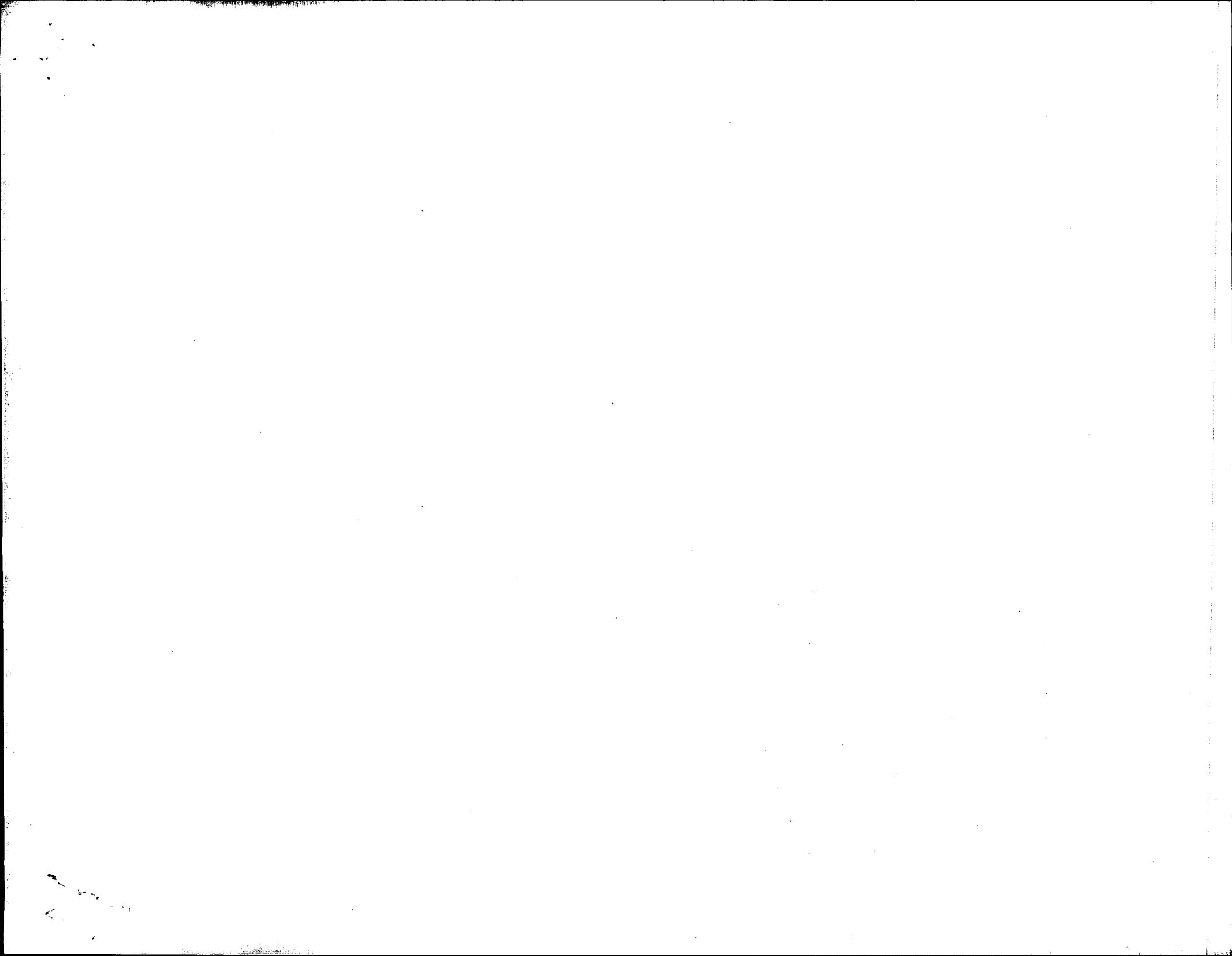
These commodities, technology or software were exported from the United States in accordance with the Export Administration Regulations. Diversion contrary to US law prohibited.

Date Printed: 30-JUL-2012 01:46:45 PM

**Castle Metals M**

HEAT NUMBER G 18827  
MECHANICAL ID   
ITEM CODE 9199.30  
LOT NUMBER M102224  
PO NUMBER 16314  
RECEIPT DATE 7-26-12  
SUPPLIER Fry Steel  
SPECIFICATION AMS 5643  
LCS   
COMMENT -  
APPROVED 95

*orL 12/08/01*



16m 9199.30 P016314 11



**Dunkirk Specialty Steel, LLC**  
A Universal Stainless & Alloy Products Company  
P.O. Box 319  
830 Brigham Rd.  
Dunkirk, NY 14048

Quality System Registered to  
ISO9001 and AS9100

6/8/2012

### Material Certification

MILL ORDER: 0063607  
PART NUMBER: S#16020  
P.O. NUMBER: 46901-2

PAGE NUMBER: 1 of 1

P.O. DATE: 1/26/2012

PRINTED: 4/30/12 09:26

S FRY STEEL COMPANY  
C T P.O. BOX 4046  
L O  
D  
SANTA FE SPRINGS, CA 90670

S FRY STEEL CO  
H T C/O C.M.I. FREIGHT TRANS  
I O 4201 WEST 36TH ST  
P CHICAGO, IL 60623

Material Description: STAINLESS STEEL FLAT BAR 17-4 EAF+ADD HOT ROLLED SOLUTION TREATED PICKLED AMS 2303F, AMS 5643R (solution-treated), ASTM A564-10 (630 condition A), ASTM A484-11, ASME SA564 (630 condition A), Rockwell MB0160-003D (except hardness & UT/MT0501-510).

Size: 1.5000 X 2.2500 X 132.0000 MIN/

156.0000 MAX RANDOM LENGTH

Heat Number	C	0.027	MN	0.76	SI	0.34	S	0.004	P	0.019
G18827	FN	W	CR	15.38	W	<0.05	V	0.07	NI	4.24
			CO	<0.05	CU	3.24	SN	0.006	PB	NO
			TA	<0.01	AL	<0.01	TI	<0.01	FE	CB
			O		MG		CA		SE	S
			AG		SI		M	0.029	H	ZR
										CQ

HARDNESS: 347 BHN

H900 CAP: T/8 KSI 201.8 Y/8 KSI 190.5 SEL 17.5 HR/A 57.4 HARDNESS 405 BHN

MAGNETIC PARTICLE: P/S - 0/0  
FERRITE: <5%

MACRO ETCH TEST: ACCEPTABLE

THIS MATERIAL WAS SOLUTION TREATED AT A TEMPERATURE OF 1900° F FOR AN APPROPRIATE TIME, FOLLOWED BY AIR COOLING. KNOWINGLY RECORDING FALSE, FICTITIOUS OR FRAUDULENT STATEMENTS OR ENTRIES ON THIS DOCUMENT MAY BE PUNISHED AS A FELONY UNDER FEDERAL STATUTES INCLUDING FEDERAL LAW, TITLE 18 CHAPTER 47. S# 16020

FRY STEEL CO. CERTIFIES THAT THIS IS A TRUE COPY OF THE ORIGINAL MILL TEST REPORT NOW ON FILE RECEIVED AND INSPECTED

MELT SOURCE: UNIVERSAL/DUNKIRK  
MATERIAL MELTED IN THE USA BY UNIVERSAL STAINLESS & ALLOY PRODUCTS, BRIDGEVILLE, PA  
MATERIAL MANUFACTURED IN THE USA

MAY 02 2012

By *John Bawardi*  
John Bawardi, Q.C. Manager

*04/21/2012*

/S/H.J. Gawronski

*H.J. Gawronski*

04/30/12

Date

1/2 x 2 1/4  
Melted and manufactured in compliance with DFA/AS 252.225-2014 ALT 1. Melted by LSAP in Bridgeville, PA, USA. Certification IAW DIA 50 049 / EN 12204 3.1. Material complies with EU directive 2002/95/EC (RoHS). The test results shown are certified to be a correct statement of records that were derived from testing samples of the material. Results meet all directive specifications. No welding was performed on the material supplied on this order. Material is free from mercury contamination. Material is of NAFTA origin. This material was produced under the: Dunkirk Specialty Steel Quality Management System documented in Q.C. Manual, Rev. 5 dated 7/1/2011, conforming to NCA-3800. Material testing was performed as applicable in accordance with ASTM A370, A624, E8, E10, E18, E23, E45, E112, E39, E38, E572, F1019, STP CHEN-GDS, E1446, & AMS 2315. The recording of false, fictitious, or fraudulent statements on this document may be punished as a felony under federal statutes, including federal law, Title 18, Chapter 47. Test results are maintained in company records.



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO17488**

Purchase Order Date 7/19/12

PO Print Date 7/19/12

Page Number 1 of 2

Order From : VC-MET001

METAUX CASTLE  
A.M. CASTLE & CO. (CANADA) INC. - BOX B9204 PO BOX 9100  
TORONTO, ON M4Y 3A5  
CA

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	CAD
	FOB	Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAXED**  
7/19/12

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	D6103-003P	round alum billet	8/03/12 Yes	10.00 Each	Yours ppd	\$67.6000	\$676.00

Special Inst: AS PER DWG D6103 REV. B  
87205  
MATERIAL: 7075-T7351 AS PER QQ-A-  
225/9  
SIZE: 3.500" X 12.500" LONG  
TOLERANCE ON ALL DIMENSIONS  
ARE +0.030"/-0.000"

2	M174B1.500X02.250	17-4 SS Bar 1.50 X2.250	8/03/12 Yes	12.00 f	Yours ppd	\$96.2700	\$1,155.24
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Special Inst: MATERIAL: 17-4 PH SS BAR PER AMS  
5604/5643  
GRAIN MUST BE ALONG LENGTH OF  
BAR  
MINIMUM YIELD TENSILE STRENGTH  
= 100 KSI  
MINIMUM ULTIMATE TENSILE  
STRENGTH = 150 KSI

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required. YES  NO

Change Nbr: 2

Change Date: 7/19/12



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO17488**

Purchase Order Date 7/19/12

PO Print Date 7/19/12

Page Number 2 of 2

Order From : VC-MET001

METAUX CASTLE  
A.M. CASTLE & CO. (CANADA) INC. - BOX B9204 PO BOX 9100  
TORONTO, ON M4Y 3A5  
CA

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	CAD
	FOB	Destination-Collect

3	M174PH-H900B3.937X4.750	17-4SS Bar H900-3.937x4.750	8/03/12	8.00	Yours ppd	\$485.5000	\$3,884.00
			Yes		f		

**Special Inst:** MATERIAL: 17-4 PH - H900 SS BAR  
AS PER AMS 5604/5643  
GRAIN MUST RUN ALONG LENGTH  
MINIMUM ULTIMATE TENSILE  
STRENGTH = 150 KSI  
MINIMUM YIELD TENSILE STRENGTH  
= 100 KSI

NOTE: MATERIAL 4.00"X 5.00" IS  
ACCEPTABLE

NOTE:  
PLEASE SHIP MATERIAL TO METCOR  
INC.  
560 BOULV. ARTHUR SAUVE  
SAINT-EUSTACHE, QC  
J7R-5A8  
450-473-1884

PO Total: \$5,715.24

MATERIAL CERTIFICATION  
REQD UPON DELIVERY

Change Nbr: 2

Change Date: 7/19/12

CL  
No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required  YES  NO

**Dart Aerospace Ltd**

Dart Aerospace Ltd  
 1270 Aberdeen St  
 Hawkesbury, Ontario K6A 1K7  
 Phone: (613) 632-3336  
 Fax: (613) 632-4443

**Receiving Slip**

Date Mar 10, 2009	Page 1
Receipt Number RCP00010452	

**Purchase From:**

Magna Stainless  
 5775 rue Kieran  
 St Laurent, Quebec H4S 0A3  
 Canada

**Ship To:**

Metcormic  
 560 boul. Arthur Sauve  
 Saint-Eustache, Quebec J7R 5A8

Reference	Description	Contact	Vendor Number	PO Number
			VC-MAG002	PO00007996

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
	M174PHH900B393	17-4PH SS BAR 3.937 X  AS PER SAE AMS 2759/3 HEAT TREAT TO CONDITION H900 PLEASE SEND TO METCOR FOR HEAT TREAT MINIMUM YIELD TENSILE STRENGTH = 100 KSI MINIMUM ULTIMATE TENSILE STRENGTH = 150 KSI GRAIN MUST RUN ALONG LENGTH PER AMS 5604/5643 MATERIAL: 17-4 PH H900 SS BAR	5.0000	f	479.000000	2,395.00	Mar 10, 2009

**Comments:***REFERENCE ONLY**REFERENCE ONLY*

## **Chantal Lavoie**

---

**From:** Desbiens, Marc <mdesbien@amcastle.com>  
**Sent:** July 16, 2012 1:29 PM  
**To:** Chantal Lavoie  
**Subject:** RE: quote

Hi Chantal,

17-4PH AMS 5643  
4" x 5" x 96" \$ 3884.00 Lot 2 weeks

Thanks

---

**From:** Chantal Lavoie [mailto:[clavoie@dartaejo.com](mailto:clavoie@dartaejo.com)]

**Sent:** Monday, July 16, 2012 10:29 AM

**To:** Desbiens, Marc

**Subject:** RE: quote

Hi Marc,

What about in a other size like 4" x 4.750" for the 17-4 bar.

Thanks

Chantal

---

**From:** Desbiens, Marc [mailto:[mdesbien@amcastle.com](mailto:mdesbien@amcastle.com)]

**Sent:** July 16, 2012 10:21 AM

**To:** Chantal Lavoie

**Subject:** RE: quote

Hi Chantal,

price & delivery on material.

17-4 bar 1.5" x 2.250" x 12 ft \$ 96.27 Ft 2 weeks

17-4 ph h900 bar 3.937" x 4.750" x 8 ft to send out to metcor for heat treat Regret

17-4 ph h900 round bar 1" x 48 ft to send out to metcor for heat treat \$ 10.07 Ft 7-8 days

303 bar 1" x 1" x 12 ft November only

303 round bar .750" x 108 ft \$ 4.26 Ft 7-8 days

304 bar .500" x 1.250" x 24 ft \$ 9.86 Ft 7-8 days

304 round bar .375" x 24 ft \$ 1.39 Ft 7-8 days

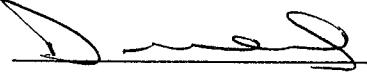
304 round bar 1" x 12 ft \$ 7.72 Ft 7-8 days

Thanks

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M1010B0.500X03.000	7.56	0	49.3	12
M1010S18GA	8.466315632	0	64.485474	32 128
M1010S19GA	5.263158	0	0	0
M1018R0.375	1.732263284	0	5.575	6
M12883/41-19	3	-21	22	0
M174B0.250X4.000	0.143369726	0	1.6633	12
M174B0.500X02.000	5.755099747	0	34.4271	20
M174B1.250X02.000	19.36205301	0	50.525	20
M174B1.500X02.250	10.01254756	0	22.8479	20 12
M174PH-H900B3.937X4.750	9.261780526	0	1.843	8 8
M174PH-H900R0.625	4.21E-03	0	7.32	0
M174PH-H900R0.750	2.63E-02	0	9.5	0
M174PH-H900R1.000	89.27371496	0	75.813	4 48
M174PH-H900R1.375	30.80633168	0	64.5007	4
M174R0.375	6.105263158	0	24	8
M174R0.750	34.90373705	0	62.924	20
M2024T3A1.0 X 1.0 X.125	1.11E-07	0	9.0263159	0
M2024T3A1.0X1.5X125	4.63E-02	0	16.8	0
M2024T3A1.50X2.00X.125	1.58E-08	0	5.7894737	0
M2024T3H1.375	1.5	0	11	3
M2024T3S.020	6.09684211	0	67	4
M2024T3S.063	0.5148202	0	239.89	192 96
M2024T3S.080	22.91136809	0	213.47	160
M22759/16-229	1.266315789	0	150.74	100
M302LS.125x.003	11.08	0	0	0
M303B0.500X0.500	0.664105263	0	17.6309	6
M303B0.750X1.500	0.220110684	0	16.69	6
M303B1.000X03.000	5.16	0	5.33E-15	8
M303B1.000X1.000	6.594362421	0	16.233206	6 12
M303B2.000X1.750	2.301315632	0	18.460963	10
M303B2.500X2.000	3.68E-05	0	3.6053	6
M303B3.500X03.500	1.010526316	0	0	2
M303R0.187	2.578947368	0	14.83	6
M303R0.375	3.813157895	0	52.788	12
M303R0.500	44.48536379	0	261.726	20
M303R0.750	215.4801721	0	96.324	60 108
M303R1.000	55895605	0	5.982157895	12
M303R2.000	5.444736947	0	11.561	6
M304B0.250X4.000	2.684210579	0	35	8
M304B0.500X012.000	1.026315789	0	35.5	0
M304B0.500X2.500	27.85289471	0	27.127	0 24
M304B0.750X2.500	29.02357916	0	51.516	12
M304B1.000X1.000	1.707347347	0	32.507	6
M304B1.500X1.500	2.4334211	0	16.69715789	6
M304B3.500X03.500	14.21578947	0	0	0
M304EX0.75-16F	1340.353471	0	900.2084637	192 <del>100</del> 100
M304MS4.215-.035	1	0	26.22	4 690

M304B.625X3" X1.500

EXPÉDITEUR - PAR / SHIPPER, PER:		No du livreur / Shipper No.: 1408204-2	
		Par / Per	_____ Signature du conducteur / Date
PREUVE DE LIVRAISON / PROOF OF DELIVERY:	_____ Signature / Date	Name	_____ Driver's Signature
			Please Print Name Here
<b><u>Toutes les pages doivent être signées/ All pages must be signed</u></b>			
Page 2 of 2			



TRANSPORT

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 Lindsay (905) 634-7771  
 Montréal (514) 426-4555  
 Ottawa (613) 737-2957  
 Peterborough (705) 748-4444  
 Toronto (905) 670-2270

INVOICE NO. / N° DE FACTURE

O 204081



D E S T I C T I O N S I G N A I R  E X P O R T P I C T U R R	DART AEROSPACE LTD 1270 ABERDEEN ST.  HAWKESBURY, ON K6A 1K7 613-632-5200	B/L NUMBER / CONNAISSEMENT 14357849	STICKER / ÉTIQUETTE 1271679242	DATE 31-Jul-12
				TRAILER / REMORQUE
AM CASTLE & CO CANADA INC 835 SELKIRK AVE.  POINTE CLAIRE, PQ H9R 3S2 514-694-9575	MANITOULIN TRANSPORT PO BOX 390 ATTN Interlines Payable GORE BAY, ON P0P 1H0		ORIGIN/ORIGINE OTT	
			DEST. OTT	

## DELIVERY INSTRUCTIONS / INSTRUCTIONS DE LIVRAISON

PIECES / COLIS	DESCRIPTION	WEIGHT / POIDS	AS WT/COMME Poids	RATE / TARIF	COLLECT / PORT Dû
4	PCS (2 BOXES, 1 SKID & 1 BAR)	1428			
4	PREPAID	1428			

SHIPPED FROM / REÇU DE	REFERENCE / RÉFÉRENCE	DRIVER NAME / NOM DU CHAUFFEUR	DRIVER ID #	DELIVERY DATE / DATE DE LIVRAISON	GT SPTS
SHIPPED TO / TRANSFÉRÉ À	NOTICE: THE CONSIGNEE ON PREPAID FREIGHT MAY BE LIABLE FOR THE CHARGES PURSUANT TO SECTION 2 OF THE BILLS OF LADING ACT. AVIS: LE CONSIGNÉ SUR FRET PRÉPAYÉ PEUT ÊTRE SUJET AUX FRAIS DE CARGASIÓN POUR SUIVI À LA SECTION 2 DE L'ACTE DE CONNAISSEMENT.	ARRIVAL TIME / TEMPS ARRIVE	TIME IN / TEMPS ENTRÉ	TIME OUT / TEMPS SORTIE	
	RECEIVED IN APPARENT GOOD ORDER / REÇU EN BON ÉTAT APPARENT		PLEASE PRINT LAST NAME / NOM DE FAMILLE EN LETTRES MOULÉES S.V.P.		AMOUNT DUE / MONTANT À PAYER
X <i>L Dresdner</i>	X <i>Myler</i>				

<b>BON DE CONNAISSEMENT NOMINATIF ABRÉGÉ - ORIGINAL - NON NÉGOCEABLE</b> <b>STRAIGHT BILL OF LADING - SHORT FORM - ORIGINAL - NOT NEGOTIABLE</b> REÇU, Sujet aux classifications et tarifs en vigueur à la date d'émission du présent bon de connaissance RECEIVED, Subject to the classification and tariffs in effect on the date of issue of this Bill of Lading Le bien décrit plus bas, en bon état apparent, exception faite comme indiqué (le contenu et la condition du contenu de l'emballage inconnus), marqué, consigné et destiné comme indiqué ci-après, que le dit transporteur (le mot « transporteur » signifiant dans ce contrat toute personne ou société en possession du bien en vertu de ce contrat) accepte de le transporter à l'endroit habituel de livraison de ladite destination, si sur sa route, ou sinon de le livrer à un autre transporteur en route vers ladite destination. Il est mutuellement accepté, par chacun des transporteurs de toute ou n'importe quel dit bien, en totalité ou en partie de la route à destination, et par chaque partie intéressée par la totalité ou n'importe quelle partie du bien à n'importe quel moment, que chaque service a été exécuté tel que décrit ci-après est sujet à toutes les modalités et conditions générales du bon de connaissance nominatif « Uniform Domestic Straight Bill of Lading » présenté (1) dans la Classification uniforme de transport en vigueur à la date des présentes, s'il s'agit d'une expédition par voie ferroviaire ou par voie marine, ou (2) dans la classification ou le tarif applicable au transporteur motorisé s'il s'agit d'une expédition par véhicule motorisé. The property described below, in apparent good order, except as noted (contents and condition of contents of packages unknown), marked, consigned and destined as contract as contract) agrees to carry to its usual place another carrier on the route to said destination over all or any portion of said route to be performed, that every service to be performed Domestic Straight Bill of Lading set for rail or rail-water shipment, or (2) in the classification or tariff applicable to the motor carrier.				<b>No du livreur / Shipper No.:</b> 1408204-2 <b>De - A / FROM AT:</b> A. M. Castle & Co. 835-SELKIRK AVENUE POINTE CLAIRE QC H9R 3S2 CAN																															
<b>MANITOULIN TRANSPORT 1-800-265-1485</b>  14357849				<b>d expédition / Ship Date:</b> 30-JUL-2012																															
<b>Consigné à / Consigned To:</b> DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY ON K6A 1K7 CAN		<b>Directives de livraison / Delivery Instructions:</b> TOUS LES CHARGEMENT DOIVENT ÊTRE COUVERT. LA LISTE D'EMBALAGE DE LIVRAISON ET LES RAPPORTS DE TEST OU CONSIGNAIRES REFUSERONT. ALL LOADS MUST BE TARPED. DELIVER PACKING LIST AND TEST REPORTS OR CONSIGNEE WILL REFUSE.		<b>Modalités de paiement / Payment Terms:</b> Prepaid <b>REMETTRE LES FACTURES DE TRANSPORT À / REMIT FREIGHT INVOICES TO:</b> RayTrans Management, Inc. 1501 Reedsdale Street STE 3001 Pittsburgh, PA. 15233																															
<b>Nom du Transporteur / Carrier Name:</b> MANITOULIN		<b>Couverture d'assurance additionnelle / Additional Insurance Coverage:</b> La valeur accepté ou déclaré de la propriété ci bas spécifiée par le transporteur n'excède pas : The agreed or declare value for the property is hereby specifically stated by the shipper to be not exceeding: _____ par / per _____																																	
<b>Détail de livraison / Shipment Breakdown:</b> <table border="1"> <thead> <tr> <th>Quantité / Quantity</th> <th>Emballage / Packaging</th> <th>Classe / Class</th> <th>Commodity</th> </tr> </thead> <tbody> <tr> <td>2</td> <td>BOX</td> <td>FAK 50</td> <td>Metal Product</td> </tr> <tr> <td></td> <td>BUNDLE</td> <td>FAK 50</td> <td>Metal Product</td> </tr> </tbody> </table> <p>280X 19KID 1BAR</p>				Quantité / Quantity	Emballage / Packaging	Classe / Class	Commodity	2	BOX	FAK 50	Metal Product		BUNDLE	FAK 50	Metal Product	<b>Poids du Chargement / Shipment Weights:</b> <table border="1"> <thead> <tr> <th>Produit / Product</th> <th>1287 LBS</th> </tr> </thead> <tbody> <tr> <td>Dunnage</td> <td>75 LBS</td> </tr> <tr> <td>Gross</td> <td>1362 LBS</td> </tr> </tbody> </table>		Produit / Product	1287 LBS	Dunnage	75 LBS	Gross	1362 LBS												
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17488	2322491	1	9199.B0	135	LBS																														
Sujet à la section 7 des Conditions générales du Bon de connaissance applicable. Si cette expédition est livrée au consignataire sans recourir à l'expéditeur, l'expéditeur doit signer les déclarations suivantes. Subject to Section 7 of Conditions of applicable bill of Lading. If this shipment is to be delivered to the consignee without recourse to the consignor, the consignor shall sign the following statements.				Si l'expédition se déplace entre deux ports par un transporteur par voie maritime, la loi exige que le bon de connaissance stipule s'il s'agit « du poids du transporteur ou de l'expéditeur ». NOTE : Là où la charge est en fonction de la valeur, les expéditeurs doivent déclarer spécifiquement par écrit la valeur du bien acceptée ou déclarée. If the shipment moves between two ports by a carrier by water, the law requires that the bill of lading shall state whether it is "carrier's or shipper's weight." NOTE: Where the rate is dependent on value, the shippers are required to state specifically in writing the agreed or declared value of the property.																															
Le transporteur ne doit pas livrer ce chargement sans avoir acquitté les frais de transport et les charges légales. The carrier shall not make delivery of this shipment without payment of freight and all other lawful charges.																																			
CETTÉ EXPÉDITION DOIT ÊTRE REÇUE ET TRANSPORTÉE CONFORMEMENT A TOUTES LES MODALITÉS ET CONDITIONS GÉNÉRALES DU BON DE CONNAISSEMENT COMPAGNIES DE NAVIGATION. THIS SHIPMENT IS TO BE TENDER RECEIVED AND TO BE CARRIED SUBJECT TO ALL TERMS AND CONDITIONS OF THE STEAMSHIP COMPANIES CURRENT FORM BILL OF LADING				L'expéditeur déclare spécifiquement que la valeur acceptée ou déclarée du bien ne dépasse pas . The agreed or declared value of the property is hereby specifically stated by the shipper to be not exceeding																															
CE DOCUMENT CERTIFIE QUE LES ARTICLES MENTIONNÉS CI-DESSUS SONT PROPREMMENT CLASSIFIÉS, DÉCRITS, EMBALLÉS, MARQUÉS ET IDENTIFIÉS, ET SONT EN ÉTAT D'ÊTRE TRANSPORTÉS CONFORMÉMENT AUX RÈGLEMENTS DU MINISTÈRE DES TRANSPORTS. THIS IS TO CERTIFY THAT THE ABOVE NAMED ARTICLES ARE PROPERLY CLASSIFIED, DESCRIBED, PACKAGED, MARKED AND LABELED, AND ARE IN PROPER CONDITION FOR TRANSPORTATION ACCORDING TO THE APPLICABLE REGULATIONS OF THE DEPARTMENT OF TRANSPORTATION.				Le client est responsable de tous les documents d'expédition et de se conformer à toutes les lois canadiennes et américaines incluant, mais sans s'y limiter, les lois et règlements américains et canadiens relatifs à l'exportation. Customer is responsible for all shipping documents and compliance with United States and Canadian laws, including but not limited to U.S. and Canadian Export laws and regulations.																															